

## COLOR SOLUTIONS BASECOAT EXCLUSIVES SKYLINE GREY



### GENERAL TECHNICAL DESCRIPTION

Limited edition triple-stage colour.

Part of COLOR SOLUTIONS BASECOAT EXCLUSIVES Series.

### SURFACE

Old sanded paintwork  
Wet-on-wet primed surfaces  
OEM sanded surfaces  
On surfaces primed with HB BODY GREY 2K ACRYLIC PRIMER

### PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

### PRODUCT APPLICATION

#### STAGE 1



COLOR SOLUTIONS BASECOAT EXCLUSIVES SKYLINE GREY STAGE 1



Apply 2 coats  
1.2 - 1.4mm  
1.7 - 2.2 (25 - 32 psi)



5% H753 HARDENER FOR TOPCOATS NORMAL



10 - 20 min / 23°C (73°F)  
Flash off time



60% 760 BASECOAT THINNER NORMAL



20 - 40 min / 23°C (73°F)

#### STAGE 2



COLOR SOLUTIONS BASECOAT EXCLUSIVES SKYLINE GREY STAGE 2



Apply 2 coats and an effect coat  
1.2 - 1.4mm  
1.7 - 2.2 (25 - 32 psi)



5% H753 HARDENER FOR TOPCOATS NORMAL



10 - 20 min / 23°C (73°F)  
Flash off time



60% 760 BASECOAT THINNER NORMAL



20 - 40 min / 23°C (73°F)

#### TOP COAT

C894 / H734 / 5% 741 / NO BAKE (see TDS for application details)

#### SPECIFIC GRAVITY

0.9 - 1.13 g/cm<sup>3</sup> \*

#### SOLID CONTENT

(NO THINNER)

22 ± 2% Weight

#### VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 840 g/L.

2004/42/IIIB(e)(840)840

#### THEORETICAL COVERAGE

10 - 12 m<sup>2</sup> / l at 20 micron (0.8 mil) dry film thickness

#### CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL NORMAL Thinner / Reducer

#### REMARKS

- After preparing the area to be painted ensure that it is free from dirt, wax, oil etc.
- Application temperature from 15 - 35°C (59 - 95°F).

#### STORAGE SHELF LIFE

Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).

\* Specific gravity values lie within a range and depend on the color shade.



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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